

Graphic Solutions

Digital Printing Materials



Engineered to Achieve Perfection™



ORAFOL Europe GmbH

Headquarters and production facility

Digital Printing Materials

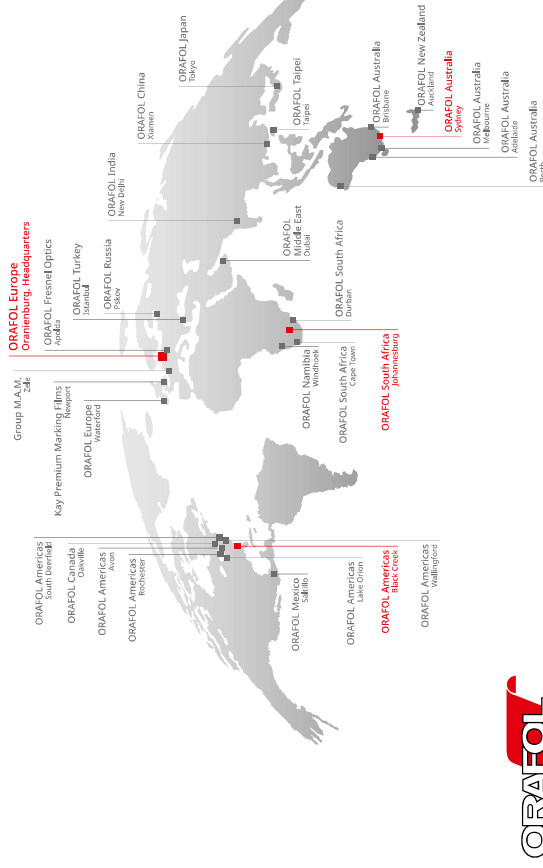
ORAFOL offers a vast range of high performance materials for digital printing applications. Explore the range and unleash your creativity.

Made in Germany.

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ORAFOL is one of the world's leading manufacturers of innovative self-adhesive graphic films, reflective materials and adhesive tape systems. The international ORAFOL Group is headquartered just outside the city gates of Berlin, in Oranienburg.

ORAFOL's Worldwide Locations



Films for solvent based inkjet printing

Description			Technical Data										Recommendations										
Product	Front Material	Colours / surfaces Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release Liner	Areas of use	Adhesive power ❶ (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance ❷ (no variation)	Service life (unprinted) in years ❸	293 F	297 GF	279	289 F	290/290 F	259	215 / 2150 U +	213	210 / 2100 U +	200	236	255 AS	250 AS	252 F
The films are printable with solvent based, UV-curable and latex inkjet printers For information about ICC profiles please see www.orafilm.com STANDARD SPLICE-FREE																							
ORAJET® 355TRA+ ProSlide	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated RapidAir® ProSlide paper, one side siliconised, 158 g/m²	For long-term outdoor graphic applications with the highest degree of brilliancy and durability e.g. for complete car wrapping. The RapidAir® technology enables easy and rapid application without air inclusion.	14	+8° C	-50° C to +100° C	10	*	*	*	*	*	*								
	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For long-term graphic applications with the highest degree of brilliancy and durability in outdoor applications, e.g. complete car wrapping.	18	+8° C	-50° C to +100° C	10		*	*	*	*	*								
		Transparent (G)	Solvent polyacrylate, repositionable with permanent final adhesion						8														
ORAJET® 3951HT	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For long-term graphic applications, markings and decorations with the highest degree of brilliancy and durability in extreme outdoor conditions and on "hard-to-stick" substrates.	28	+4° C	-50° C to +100° C	7		*	*	*	*	*								
		Transparent (G)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion						5		*	*	*	*	*								
ORAJET® 3955TRA+ Brick Stone Film	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For brilliant and colourful outdoor advertising on flat or simple curved surfaces, e.g. on building facades, concrete blocks and poured concrete. Easily removable by slight heating.	30	+10° C	-50° C to +100° C	10***	*	*	*	*	*	*								
	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, with high aggressive initial tack and high final adhesion, grey	Double sided PE coated RapidAir® paper, one side siliconised, 143 g/m²	For special decorations on challenging surfaces (uneven, porous or textured, e.g. hammer finish varnish) of caravans and trailers. Especially recommended for applications on low energy plastics (polyethylene, polypropylene), that require high resistance to abrasion. The new Prosilade technology enables easy and quick application, without air inclusion.	20	+4° C	-50° C to +100° C	10	*	*	*	*	*	*								
ORAJET® 3961	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, permanent, with high aggressive initial tack and high final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For special decorations on challenging surfaces (uneven, porous or textured, e.g. hammer finish varnish) of caravans and trailers. Especially recommended for applications on low energy plastics (polyethylene, polypropylene), that require high resistance to abrasion. The new Prosilade technology enables easy and quick application, without air inclusion.	30	+4° C	-50° C to +100° C	10	*	*	*	*	*	*								
	Premium Cast PVC film, 55 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	In combination with the gasline resistant laminating film ORAJET® 2951 suited for long-term graphic applications and promotions on petrol stations, gas tanks, on tankers or trucks.	18	+8° C	-50° C to +100° C	8					*									*
ORAJET® 3952F	Premium Cast PVC film, 50 micron	Optical clear (G)	Solvent polyacrylate, semi permanent	Silicone coated polyester film, 75 µm	For ultra clear and colour intensive printed glass decorations both indoor and outdoor.	12	+10° C	-30° C to +70° C	7														
ORAJET® 3967AC	Perforated Premium Cast PVC film, 65 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	Perforated Premium Cast PVC film for short-term exterior graphic applications on aircrafts, such as markings or decorations. Especially recommended in combination with ORAJET® 293AC.	18	+10° C	-50° C to +100° C	2	*	*	*	*	*	*								
ORAJET® 3930	Premium Cast PVC film, 150 micron	Light yellow (G)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m²	For indoor and outdoor marking of emergency exits and danger spots. For outdoor marking recommended in combination with ORAJET® 293.	18	+8° C	-40° C to +100° C	5	*	*	*	*	*	*								
ORAJET® 355TRA+ ProSlide	Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated RapidAir® ProSlide® siliconised, 158 g/m²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering. The new Prosilade technology enables quick and easy application thanks to its further improved repositionability.	14	+8° C	-50° C to +90° C	7	*	*	*	*	*	*								
	Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated RapidAir® paper, one side siliconised, 143 g/m²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering. The new Prosilade technology enables easy and rapid application without air inclusion.	16	+8° C	-50° C to +90° C	7	*	*	*	*	*	*								
ORAJET® 3551	Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, repositionable with permanent final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.	18	+8° C	-50° C to +90° C	7	*	*	*	*	*	*								

❶ Measurement after 24h
❷ Measured to ISO 15724; short-term exposure
❸ Under vertical outdoor exposure (normal climate of central Europe)

*) For UV prints we offer the special laminating films ORAJET® 710DU, ORAJET® 215DU and ORAJET® 290DU
*** Laminating films are not recommended for use on substrates with a high degree of gloss, as the substrate between the covered and uncovered part occurs after approximately one year. This difference results from the fading of the bricks, whereby the covered part is protected from sunlight. For short-term applications it is therefore recommended to remove the film before the end of a year.

Films for solvent based inkjet printing

Description		Technical Data										Recommendations																
Product	Front Material	Colours / surfaces (Gloss (G) Matt (M) Semi-gloss (SG))	Adhesive	Release Liner	Areas of use		Adhesive power ① (FINAT-TM 1) N/25 mm (average)		Minimum application temperature	Temperature resistance ② (no variation)	Service life (unprinted) in years ③	ORAGUARD® Laminating Films																
												293 F	297 GF	279	289 F	290 DU*	259	215 F	215 DU +	210 F	210 DU +	200	236	255 AS	250 AS	252 F		
ORAJET® 3550	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, repositionable with permanent final adhesion	Double sided PE coated paper, one side siliconised, 143 g/m²	For long-term displays with highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.		18	⑥	+8° C	-50° C to +90° C	7	*	*			*		*										
ORAJET® 3597RA	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, removable, grey	Double sided PE coated RapidAir® paper, one side siliconised, 143 g/m²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering. The RapidAir® technology enables easy and rapid application without air inclusion.		8	⑥	+8° C	-50° C to +90° C	7	*	*			*		*										
ORAJET® 3597I	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, removable, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.		8	⑥	+8° C	-50° C to +90° C	7	*	*			*		*										
ORAJET® 3551DT	Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m²	Good processing properties at low temperatures. For long-term displays with the highest degree of brilliancy and durability in outdoor applications, e.g. vehicle lettering.		18	⑥	+5° C	-50° C to +90° C	7	*	*			*		*										
ORAJET® 3554 Brick Stone Film	Polymeric PVC film, 70 micron	White (M)	Solvent polyacrylate, permanent, grey	Double sided PE coated RapidAir® paper, one side siliconised, 143 g/m²	For brilliant and colourful outdoor advertising on flat or simple curved surfaces. The RapidAir® technology enables easy and rapid application without air inclusion. Easily removable by slight heating.		24	⑥	+10° C	-50° C to +100° C	7***	*	*			*		*										
ORAJET® 3105	Polymeric PVC film, 100 micron	White (G), (M), (SG)	Solvent polyacrylate permanent, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For brilliant, digital large-format prints and displays in long-term outdoor applications.		18	⑥	+8° C	-50° C to +90° C	7	*	*			*		*										
ORAJET® 3105HT	High performance PVC film, 100 micron	White (G)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For brilliant, long-term, digital large-format prints and displays in extreme outdoor conditions and on "hard-to-stick" substrates.		28	⑥	+4° C	-50° C to +100° C	5	*	*			*		*										
ORAJET® 3105	Polymeric PVC film, 100 micron	White (G)	Solvent polyacrylate, removable, grey	Double sided PE coated paper, one side siliconised, 143 g/m²	For digital large-format prints and displays in outdoor applications.		8	⑥	+8° C	-50° C to +90° C	7	*	*			*		*										
ORAJET® 3106SG Caravan Film	Polymeric PVC film, 100 micron	White (SG)	Solvent polyacrylate, permanent, with high initial tack and high final adhesion	Double sided PE coated paper, one side siliconised, 143 g/m²	Designed for applications on "hard-to-stick" surfaces such as low energy plastics (polyethylene, polypropylene) and rough or textured surfaces. Recommended for long-term outdoor graphic applications and markings on caravans and car trailers.		28	⑥	+4° C	-50° C to +100° C	7					*		*										
ORAJET® 3850	Translucent Polymeric PVC film, 80 micron	White (SG)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m²	For illuminated displays for long-term outdoor applications, e.g. application on light boxes.		18	⑥	+8° C	-40° C to +80° C	7	*	*			*		*										
ORAJET® 3851	Polymeric PVC film, 80 micron	Silver/grey with fine structure (090)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m²	Digital printing glass decor film, for decorative design of shop windows and glass doors.		glass: 18 acrylic glass: 16	⑥	+8° C	-40° C to +90° C	7																	
ORALITE® 5600	Retroreflective Cast PVC film, 150 micron	11 colours	Solvent polyacrylate, permanent, removable by heat	Double sided PE coated RapidAir® paper, one side siliconised	Developed for high quality vehicle livery, to produce lettering, markings and decorations. Suitable for use on cutting plotters; provides good adaptability also to corrugations and rivets.		17 ⑥ 16 ⑥	⑥	+15° C	-50° C to +95° C	7	*	*			*		*										
ORALITE® 5600E	Retroreflective Cast PVC film, 140 micron	11 colours	Solvent polyacrylate, permanent, removable by heat	Double sided PE coated RapidAir® paper, one side siliconised	Developed for high quality vehicle livery, to produce lettering, markings and decorations, which may be applied within contour markings according to ECE 104. Suitable for use on cutting plotters; provides good adaptability also to corrugations and rivets.		15 ⑥ 12 ⑥	⑥	+15° C	-50° C to +95° C	7	*	*			*		*										
ORALITE® 5650RA	Retroreflective Cast PVC film, 150 micron	11 colours	Solvent polyacrylate, permanent	Double sided PE coated RapidAir® paper, one side siliconised	Developed for large-format high quality vehicle livery, to produce lettering, markings and decorations. The RapidAir® technology enables easy and rapid application without air inclusion, especially on curved surfaces. Suitable for even or slightly curved surfaces.		18 ⑥ 14 ⑥	⑥	+15° C	-50° C to +95° C	7	*	*			*		*										
ORALITE® 5400	Retroreflective Special Cast PVC film, 135 micron	6 colours	Solvent polyacrylate, permanent	Double sided PE coated RapidAir® paper, one side siliconised	Developed for the manufacture of guidance and information signs as well as for reflective advertising. For short-term outdoor use. Suitable for digital printing with solvent based inks and for use on cutting plotters. Good adaptability to uneven surfaces.		15 ⑥	⑥	+10° C	-50° C to +82° C	4	*	*			*		*										
ORALITE® 5200	Retroreflective Special Cast PVC film, 100 micron	6 colours	Solvent polyacrylate, permanent	Double sided PE coated RapidAir® paper, one side siliconised	For the manufacture of temporary sign boards and reflective advertising.		15 ⑥	⑥	+10° C	-50° C to +82° C	3	*	*			*		*										
ORAJET® 3651RA	Blended Polymeric PVC film, 70 micron	White (G)	Solvent polyacrylate, permanent, grey	Double sided PE coated RapidAir® paper, one side siliconised, 143 g/m²	For brilliant and colourful displays for digital large-format prints in outdoor application. The RapidAir® technology enables easy and rapid application without air inclusion.		16	⑥	+8° C	-40° C to +80° C	5	*	*			*		*										

*) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.
***) Experience has shown that when graphics that have been applied to bricks are removed, a difference in colour of the substrate between the covered and uncovered part occurs after approximately one year. This difference results from the fading of the bricks, whereby the covered part is protected from sunlight. For short-term applications it is therefore recommended to remove the film before the end of a year.

① Adhered to acrylic glass
② Adhered to steel
③ Front material including adhesive

① Measurement after 24h
② Adhered to aluminium, short-term exposure
③ Special sizes available upon request
④ Under vertical outdoor exposure (normal climate of central Europe)

Films for solvent based inkjet printing

Description			Technical Data										Recommendations										
Product	Front Material	Colours / surfaces	Adhesive	Release Liner	Areas of use	Adhesive power ❶ (FINAT-TM1) N/25 mm (average)	Minimum temperature	Temperature resistance ❷ (no variation)	Service life (unprinted) in years ❸	ORAGUARD® Laminating Films													
		Gloss (G) Matt (M) Semi-gloss (SG)								293 / 293F	297GF	279	289F	290/290F	259	215 / 215DU +	213	210 / 210DU +	200	236	255AS	250AS	252F
ORAJET® 3651	Blended Polymeric PVC film, 70 micron	White (G), (M) Transparent (G), (M)	Solvent polyacrylate, permanent, grey Solvent polyacrylate, permanent	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful displays for digital large-format prints in outdoor applications.	18	+8° C	-40° C to +80° C	5	*	*			*		*	*						
ORAJET® 3650	Blended Polymeric PVC film, 70 micron	White (G), (M)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful displays for digital large-format prints in outdoor applications.	18	+8° C	-40° C to +80° C	5	*				*		*	*						
ORAJET® 3691	Blended Polymeric PVC film, 70 micron	White (G), (M) Transparent (G)	Solvent polyacrylate, removable, grey Solvent polyacrylate, removable	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful displays for digital large-format prints in outdoor applications.	8	+8° C	-40° C to +80° C	5	*				*		*	*						
ORAJET® 3163RA	Blended Polymeric PVC film, 100 micron	White (G), (M)	Solvent polyacrylate, permanent, grey	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful displays for digital large-format prints in outdoor applications. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion.	16	+8° C	-40° C to +80° C	5	*				*		*	*						
ORAJET® 3165	Blended Polymeric PVC film, 100 micron	White (G), (M) Transparent (G), (M)	Solvent polyacrylate, permanent, grey Solvent polyacrylate, permanent	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful displays for digital large-format prints in outdoor applications.	18	+8° C	-40° C to +80° C	5	*				*		*	*						
ORAJET® 3169	Blended Polymeric PVC film, 100 micron	White (G), (M), (SG) Transparent (G)	Solvent polyacrylate removable, grey Solvent polyacrylate, removable	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful displays for digital large-format prints in outdoor applications.	8	+8° C	-40° C to +80° C	5	*				*		*	*						
ORAJET® 3451	Highly Flexible Special PVC film, 80 micron	White (SG)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side:siliconised, 143 g/m²	For displays on flexible substrates in outdoor applications, e.g. banners.	14	+8° C	-20° C to +65° C	4	*				*		*	*						
ORAJET® 3641	Soft PVC film, 80 micron	White (G), (M)	Polyacrylate, permanent, grey	Silicone coated paper, 135 g/m²	For brilliant and colourful displays in short- and medium-term outdoor applications.	16	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3640	Soft PVC film, 80 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, permanent	Silicone coated paper, 135 g/m²	For brilliant and colourful displays in short- and medium-term outdoor applications.	16	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3621	Soft PVC film, 80 micron	White (G), (M)	Polyacrylate, removable, grey	Silicone coated paper, 135 g/m²	For brilliant and colourful displays in short- and medium-term outdoor applications.	7	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3620	Soft PVC film, 80 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, removable	Silicone coated paper, 135 g/m²	For brilliant and colourful displays in short- and medium-term outdoor applications.	7	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3164XRA	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, permanent, grey	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful digital advertising prints in short- and medium-term outdoor applications. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion.	14	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3164X	Soft PVC film, 100 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, permanent, grey	Silicone coated paper, 135 g/m²	For brilliant and colourful short- and medium-term outdoor applications.	16	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3164	Soft PVC film, 100 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, permanent	Silicone coated paper, 135 g/m²	For brilliant and colourful short- and medium-term outdoor applications.	16	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3164HT	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, permanent, with high initial tack and high final adhesion	Silicone coated paper, 135 g/m²	For brilliant and colourful advertising for short- and medium-term outdoor use. Indoor exposure is almost unlimited. The strong permanent adhesive exhibits excellent initial peel adhesion even onto <i>adAir</i> surfaces.	22	+10° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3161DT	Soft PVC film, 100 micron	White (G), (M) Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 135 g/m²	For brilliant and colourful short- and medium-term outdoor applications. Good processing properties at low temperatures.	18	-5° C	-40° C to +80° C	4								*	*	*				
ORAJET® 3162XRA	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, removable, grey	Double sided PE coated paper, one side:siliconised, 143 g/m²	For brilliant and colourful digital advertising prints in short- and medium-term outdoor applications. The <i>RapidAir®</i> technology enables easy and rapid application without air inclusion.	6	+10° C	-40° C to +80° C	4								*	*	*				

*) for UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

❶ Measurement after 24h
❷ Adhered to aluminium, short-term exposure
❸ Under vertical outdoor exposure (normal climate of central Europe)

Films for solvent based inkjet printing

Description			Technical Data										Recommendations										
Product	Front Material	Colours / surfaces Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release Liner	Areas of use	Adhesive power ❶ (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance ❷ (no variation)	Service life (unprinted) in years ❸	293 / 293F	297GF	279	289F	290DU*	259	215 / 215DU +	213	210 / 210DU +	200	236	255AS	250AS	252F
ORAJET® 3162X	Soft PVC film, 100 micron	White (G), (M)	Polyacrylate, removable, grey	Silicone coated paper, 135 g/m²	For brilliant and colourful short- and medium-term outdoor applications.	6	+10° C	-40° C to -80° C	4								*	*	*				
ORAJET® 3162	Soft PVC film, 100 micron	White (G), (M) Transparent (G), (M)	Polyacrylate, removable	Silicone coated paper, 135 g/m²	For brilliant and colourful short- and medium-term outdoor applications.	6	+10° C	-40° C to -80° C	4								*	*	*				
ORAJET® 3264	Soft PVC film, 200 micron	White (G)	Polyacrylate, permanent	Silicone coated paper, 135 g/m²	For brilliant and colourful short- and medium-term outdoor applications.	16	+10° C	-40° C to -80° C	4								*	*	*				
ORAJET® 3262	Soft PVC film, 200 micron	White (G)	Polyacrylate, removable	Silicone coated paper one side, 135 g/m²	For brilliant and colourful short- and medium-term outdoor applications.	6	+10° C	-40° C to -80° C	4								*	*	*				
ORAJET® 3628	Extra thick soft PVC film, 80 micron	White (G), (M)	Polyacrylate, easily removable	Silicone coated paper one side, 135 g/m²	For indoor applications onto wall paper, e.g. decorations and advertisements.	6	+10° C	-	2 ❸								*	*	*				
ORAJET® 3268	Extra thick soft PVC film, 150 micron	White (M)	Polyacrylate, easily removable	Silicone coated paper one side, 135 g/m²	For indoor applications onto wall paper, e.g. decorations and advertisements.	6	+10° C	-	2 ❸								*	*	*				
ORAJET® 3675	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, permanent	Silicone coated paper, non-perforated, 135 g/m²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 50% printable area.	12	+10° C	-40° C to -80° C	4		*						*	*	*				
ORAJET® 3633	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, removable	Silicone coated paper, non-perforated, 135 g/m²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 50% printable area.	3	+10° C	-40° C to -80° C	4		*						*	*	*				
ORAJET® 3676	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, permanent	Silicone coated paper, non-perforated, 135 g/m²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 60% printable area.	12	+10° C	-40° C to -80° C	4		*						*	*	*				
ORAJET® 3636	Perforated Special PVC film, 140 micron	White (G) with black backing	Solvent polyacrylate, removable	Silicone coated paper, non-perforated one side, 135 g/m²	Window Graphics Film for advertising on even, transparent glass surfaces that should allow light to pass through, e.g. application on means of transportation (only with ORAGUARD® 297GF), 60% printable area.	3	+10° C	-40° C to -80° C	4		*						*	*	*				
ORACAL® 1663	Highly Pigmented opaque PVC film, 110 micron	White (G), (M)	Solvent polyacrylate, removable	Silicone coated paper, 135 g/m²	For ORACAL® Floor Graphics systems in connection with ORAGUARD® 250AS or 255AS. Excellent opacity suppressing colour shadows of the floor surface. The adhesive guarantees clean removal.	5	+8° C	-40° C to -80° C	3								*	*	*		*	*	*
ORACAL® 1660	Highly Pigmented Opaque PVC film, 110 micron	White (G), (M)	Polyacrylate, removable	Silicone coated paper, 135 g/m²	For marking and decoration with high demands on resistance and durability, e.g. lettering on vehicles and means of transportation.	6	+10° C	-40° C to -80° C	3								*	*	*				
ORACAL® 1670	Highly Pigmented Opaque PVC film, 110 micron	White (G)	Polyacrylate, permanent	Silicone coated paper one side, 135 g/m²	For marking and decoration with high demands on resistance and durability, e.g. lettering on vehicles and means of transportation.	16	+10° C	-40° C to -80° C	3								*	*	*				
ORAJET® 3301F 	Metallised Polyester film, top-coated, 50 micron	Chrome, Chrome brushed	Solvent polyacrylate, permanent, with high initial adhesion	Silicone coated polyester film one side, 143 g/m²	Especially for doming applications.	25	+8° C	-40° C to +120° C	2								*	*	*				
ORAJET® 3350 	Metallised Polyester film, top-coated, 50 micron	Chrome	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 143 g/m²	For labels, name tags, technical ID labels, moldings and safety labels.	12	+8° C	-40° C to +120° C	2								*	*	*				
ORAJET® 3352F 	Ultra clear, top-coated, 70 micron	Transparent (G)	Solvent polyacrylate, removable	Silicone coated polyester film, 36 micron	For ultra clear, colourful indoor and short-term outdoor advertising efforts and glass decorations on windows.	2	+10° C	-30° C to -70° C	1														
ORAJET® 3174X 	Polypropylene film, top-coated, 100 micron	3174X: White (G), (M)	Polyacrylate permanent, grey	Silicone coated paper, 135 g/m²	For eco-friendly brilliant and colourful advertising for indoor and short-term outdoor use. Suitable for even and slightly curved surfaces (recommended: ORAGUARD® 236).	16	+10° C	-40° C to -80° C	2											*	*		
ORAJET® 3174 	Polypropylene film, top-coated, 100 micron	3174: White (G)	Polyacrylate permanent	Silicone coated paper, 135 g/m²	For eco-friendly brilliant and colourful advertising for indoor and short-term outdoor use. Suitable for even and slightly curved surfaces (recommended: ORAGUARD® 236).	2	+10° C	-40° C to -80° C	2											*	*		
ORAJET® 3172X 	Polypropylene film, top-coated, 100 micron	White (G)	Polyacrylate, removable, grey	Silicone coated paper, 135 g/m²	For eco-friendly brilliant and colourful advertising for indoor and short-term outdoor use. Suitable for even and slightly curved surfaces (recommended: ORAGUARD® 236).	2	+10° C	-40° C to -80° C	2											*	*		
ORAJET® 3720 	Polypropylene film, top-coated, 60 micron	White (M)	Polyacrylate, removable	Silicone coated paper, 135 g/m²	For eco-friendly brilliant and colourful advertising for indoor and short-term outdoor use. Suitable for even and slightly curved surfaces (recommended: ORAGUARD® 236).	5	+10° C	-40° C to -80° C	2											*	*		
ORAJET® 3740 	Polypropylene film, top-coated, 60 micron	White (M)	Polyacrylate, permanent	Silicone coated paper, 135 g/m²	For eco-friendly brilliant and colourful advertising for indoor and short-term outdoor use. Suitable for even and slightly curved surfaces (recommended: ORAGUARD® 236).	5	+10° C	-40° C to -80° C	2											*	*		

❶ Measurement after 24h
❷ Adhered to aluminium, short-term exposure
❸ Only interior use
❹ Under vertical outdoor exposure (normal climate of central Europe)

❹ Experience has shown that when graphics that have been applied to bricks are removed, a difference in colour of the substrate between the covered and uncovered part occurs after approx. one year. This difference results from the fading of the bricks, whereby the covered part is protected from sunlight. For short-term applications it is therefore recommended to remove the film before the end of a year.

*) for UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

****) ORAJET® 3675, 3635, 3676 and 3636 are not printable with UV-curable inks.

Films for thermotransfer printing

Description		Technical Data								
Product	Front Material	Colours / surface finish Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release liner	Areas of use	Recommended inks 1) dye inks 2) pigmented 3) oil-based 4) mild solvent	Adhesive power ❶ (ENAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance ❷ (no variation)	Service life (unprinted) in years ❸
ORACAL® 951	Premium Cast PVC film, 50 micron	Colours (G), + Black (M), + White (M)	Solvent polyacrylate, permanent	Silicone coated paper one side, 137 g/m²	For displays with highest degree of brilliancy and durability in outdoor applications; e.g. vehicle lettering. Particularly suitable for rivets and corrugations.	-	18	+8° C	-50° C to +120° C	10
ORACAL® 751C	High Performance Cast PVC film, 60 micron	colours (G) + Black (M) + White (M)	Solvent polyacrylate, permanent	Silicone coated paper one side, 137 g/m²	For displays with an excellent degree of brilliancy and durability in outdoor applications. Ideal for adhesion over rivets and to corrugations.	-	18	+8° C	-50° C to +120° C	8
ORACAL® 551	High Performance polymeric PVC film, 70 micron	Colours + Black (M) + White (M)	Solvent polyacrylate, permanent	Silicone coated paper one side, 137 g/m²	For displays with a high degree of brilliancy and durability in outdoor applications.	-	18	+8° C	-50° C to +90° C	8
ORACAL® 651 Intermediate	Blended Polymeric PVC film, 70 micron	56 Colours (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper one side, 137 g/m²	For decorative and colourful outdoor advertising.	-	18	+8° C	-40° C to +80° C	5
ORACAL® 641 Economy	Soft PVC film, 75 micron	59 Colours (G), (M)	Polyacrylate, permanent	Silicone coated paper one side, 135 g/m²	For decorative and colourful outdoor advertising.	-	16	+10° C	-40° C to +80° C	4
ORACAL® 8500	Transparent Special PVC film, 80 micron	54 Colours (SG)	Solvent polyacrylate, permanent	Silicone coated paper one side, 137 g/m²	For illuminated outdoor displays, e.g. application on light boxes.	-	18 (glass) 16 (acrylic glass)	+8° C	-40° C to +90° C	7
ORACAL® 451	Highly Flexible Special PVC film, 80 micron	23 Colours (SG)	Solvent polyacrylate, permanent	Silicone coated paper one side, 137 g/m²	For advertising on flexible surfaces in outdoor applications.	-	14	+8° C	-20° C to +65° C	3
ORACAL® 1663	Highly Pigmented Special PVC film, 110 micron	White (G), (M)	Solvent polyacrylate, removable	Silicone coated paper, 135 g/m²	For floor graphics when used in connection with ORAGUARD® laminating films 250AS or 255AS.	-	5	+8° C	-40° C to +80° C	3
ORACAL® 820	Special Cast PVC film, 55 micron	White (G), (M)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side silicone coated, 143 g/m²	Safety film for very adherent labels suitable for official documents. Removal and reuse is impossible.	-	The adhesive power is higher than its tensile strength	+10° C	-40° C to +90° C	5

For information about ICC profiles please see www.oracal.com

*1) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

**1) ORAGUARD® 293F and 299F are covered with a release material consisting of a 30 micron polyethylene film. The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purpose, prior to use.

Materials for water-based inkjet printing

Description		Technical Data										Recommendations						
Product	Front Material	Colours / surface finish Gloss (G) Matt (M) Semi-gloss (SG)	Adhesive	Release liner	Areas of use	Recommended inks 1) dye inks 2) pigmented 3) oil-based 4) eco-solvent	Adhesive power ① (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance ② (no variation)	Service life (unprinted) in years ③	ORAGUARD® Laminating Films							
Outdoor Application	ORAJET® 1917	White (M)	Solvent polyacrylate, permanent	Silicone coated paper 135 g/m²	For brilliant and colourful large-format advertising. Long-term protection against UV-rays and mechanical impacts is guaranteed in combination with ORAGUARD® laminating films. If you use dye-inks, lamination is also necessary for indoor applications. For outdoor applications with direct water contact, sealing of the edges is recommended.	1, 2, 3 & 4	18	+10° C	-30° C to +60° C	1	293F **	2976F	290F / 290F **	215	200	236	255AS	250AS
											For information about ILC profiles please see www.orafilm.com							
Indoor -	ORAJET® XP1902	White (M)	Polyacrylate, permanent	Silicone coated paper 80 g/m²	For inexpensive production of large-format prints for short-term indoor decoration.	1 & 2	16 (tear of the paper)	+10° C	-20° C to +60° C	1								

① Measurement after 24h

② Adhered to aluminium; Short-term exposure

③ Under vertical outdoor exposure (normal climate of central Europe)

*1) For UV prints we offer the special laminating films ORAGUARD® 210DU, ORAGUARD® 215DU and ORAGUARD® 290DU.

**1) ORAGUARD® 293F and 299F are covered with a release material consisting of a 30 micron polyethylene film. The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purpose, prior to use.

Laminating Films

Description		Front Material					Colours / Surface Finish Gloss (G), Semi-gloss (SG), Matt (M), High-gloss (HG), Sand-grain structure (SO)		Adhesive	Release liner	Areas of Use *	Technical Data			
Product												Adhesive power ① (FINAT-TM 1) N/25 mm (average)	Minimum temperature	Temperature ② (no variation)	service life of the combina- tion in years**
ORAGUARD® 289F	PCFree	Premium Polyurethane High Performance Laminating film, 30 micron	Transparent (G)	Solvent polyacrylate, permanent	Silicone-coated polyester film, 36 micron	For the protection of large-format indoor and outdoor graphic applications. Recommended in combination with ORAJET® 3951RA+.	12	+8° C	-50° C to +100° C	6					
ORAGUARD® 279	PCFree	Premium Polyurethane High Performance Laminating film, 50 micron	Transparent (G), (SG)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of large-format indoor and outdoor graphic applications. Recommended for car wrapping in combination with ORAJET® 3971RA+ ProSlide.	10	+8° C	-50° C to +100° C	6					
ORAGUARD® 293		Premium Cast PVC film, 30 micron, ultra flexible with highest level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For indoor and outdoor protection of large-format digital prints. Because of its very good conformability especially to rivets and corrugations, ORAGUARD® 293 is recommended for car wrapping in combination with ORAJET® 3951 and 3951RA+.	12	+8° C	-50° C to +110° C	5					
ORAGUARD® 293F		Premium Cast PVC film, 30 micron, ultra flexible with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 36 micron	For indoor and outdoor protection of large-format digital prints. Because of its very good conformability especially to rivets and corrugations, ORAGUARD® 293 is recommended for car wrapping in combination with ORAJET® 3951 and 3951RA+.	12	+8° C	-50° C to +110° C	5					
ORAGUARD® 293AC		Perforated, Premium Cast PVC film, 30 micron, ultra-flexible with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	In combination with ORAJET® 3967AC Aircraft Graphic Film for the short-term exterior protection of large-format digital prints on aircrafts.	12	+8° C	-50° C to +110° C	3					
ORAGUARD® 290		Premium Cast PVC film, 50 micron, with highest level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format pictures in indoor and outdoor applications. In combination with respective ORAJET® digital printing films esp. for car livery and wrapping.	12	+8° C	-50° C to +110° C	5					
ORAGUARD® 290F		Premium Cast PVC film, 50 micron, with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 36 micron	For the protection of digitally primed large-format pictures in indoor and outdoor applications. Should be used in combination with the appropriate ORAJET® digital printing films, esp. for car livery and wrapping.	12	+8° C	-50° C to +110° C	5					
ORAGUARD® 290DU		Premium Cast PVC film, 50 micron, with highest level of UV protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format pictures in indoor and outdoor applications. Especially recommended for use on UV digital printing.	14	+8° C	-50° C to +110° C	5					
ORAGUARD® 297GF		Premium Cast PVC film, 70 micron, with highest level of UV-protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 36 micron	Developed for the protection of primed ORAJET® Window Graphics Film. The laminating film with its optimised hardness covers the perforated film so that no humidity, dust or other contaminants can penetrate the perforation of the film.	12	+8° C	-50° C to +110° C	5					
ORAGUARD® 259		Premium Cast PVC film, 55 micron, with highest level of UV protection	Transparent (G)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	In combination with the petrol-resistant digital printing film ORAJET® 3959 suitable for long-term advertising measures at petrol stations (e.g. on petrol pumps) and on tankers.	14	+8° C	-50° C to +110° C	5					
ORAGUARD® 252F		Ultra Clear Premium Cast PVC film, 50 micron, with highest level of UV-protection	Highly transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 75 micron	For the protection of digitally primed large-format pictures in indoor and outdoor applications. Recommended in combination with ORAJET® 3952F.	12	+8° C	-30° C to +70° C	5					
ORAGUARD® 255AS		Special PVC film, 170 micron	Transparent, raised non-skid surface	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	With its high resistance to skidding and abrasion, this product is especially suitable for the protection of floor graphics. Extremely stress resistant.	12	+8° C	-40° C to -80° C	-					
ORAGUARD® 250AS		Special PVC film, 120 micron	Transparent, raised non-skid surface	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	With its high resistance to skidding and abrasion, this product is especially suitable for the protection of floor graphics.	12	+8° C	-40° C to -80° C	-					
ORAGUARD® 215		Polymeric PVC film, 75 micron, with high-level of UV-protection	Transparent (G), (SG), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format pictures in indoor and outdoor applications.	12	+8° C	-50° C to +90° C	4					
ORAGUARD® 215DU		Polymeric PVC film, 75 micron, with high-level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format pictures in indoor and outdoor applications. Especially recommended on UV digital printings.	14	+8° C	-50° C to +90° C	4					
ORAGUARD® 213		Blended PVC film, 70 micron, with high-level of UV-protection	Transparent (G), (SG), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format pictures in indoor and outdoor applications.	12	+8° C	-50° C to +90° C	3					
ORAGUARD® 210		Soft PVC film, 70 micron, with high-level of UV-protection	Transparent (G), (SG), (M), (SO)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format pictures in indoor and outdoor applications.	12	+8° C	-40° C to -80° C	3					
ORAGUARD® 210DU		Soft PVC film, 70 micron, with high-level of UV-protection	Transparent (G), (M)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format images in indoor and outdoor applications. Especially recommended for use on UV digital printing.	14	+8° C	-40° C to -80° C	3					
ORAGUARD® 200		Soft PVC film, 70 micron, with high-level of UV-protection	Transparent (G), (SG), (M)	Polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the protection of digitally primed large-format pictures in indoor and outdoor applications.	10	+10° C	-40° C to -80° C	2					
ORAGUARD® 244G	PCFree	Special ETFE film, 70 micron, with high-level of UV-protection	Highly transparent (G)	Solvent polyacrylate, permanent	Silicone coated polyester film, 75 micron	Excellent protection against graffiti and environmental influences in indoor and outdoor applications (Anti Graffiti Film on even and slightly curved surfaces.	12	+8° C	-50° C to +90° C	4					
ORAGUARD® 372	PCFree	Special Polyester film, 23 micron, with high-level of UV-protection	Transparent (HG)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 160 g/m²	Surface protection especially against graffiti and environmental influences in indoor and outdoor applications (Anti Graffiti Film) on even surfaces.	12	+8° C	-40° C to +120° C	3					
ORAGUARD® 373	PCFree	Special Polyester film, 25 micron, with high-level of UV-protection	Transparent (HG)	Solvent polyacrylate, permanent	Double sided PE coated paper, one side siliconised, 155 g/m²	Surface protection especially against graffiti and environmental influences in indoor and outdoor applications (Anti Graffiti Film) on even surfaces.	12	+10° C	-40° C to +120° C	6					
ORAGUARD® 220HG	PCFree	Polyester film, 36 micron, with high-level of UV-protection	Transparent (HG)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For indoor and outdoor protection of large-format digital prints on even surfaces.	12	+8° C	-40° C to +120° C	3					
ORAGUARD® 221HG	PCFree	Polyester film, 75 micron, with high-level of UV-protection	Transparent (HG)	Solvent polyacrylate, permanent	Silicone coated paper, 90 g/m²	For indoor and outdoor protection of large-format digital prints on even surfaces. Provides a maximum value of brilliancy and luminosity.	12	+8° C	-40° C to +120° C	3					
ORAGUARD® 236	PCFree	Polypropylene film, 60 micron, with effective UV-protection, PCFree	Highly transparent (G)	Polyacrylate, permanent	Silicone coated paper, 90 g/m²	For the eco-friendly protection of large digital prints for indoor and short-term outdoor use. Especially recommended in combination with ORAJET® 3174, 3174X and 3172X.	12	+10° C	-40° C to -80° C	2					

① Laminating films increase the life of digitally printed pictures and graphics. In addition, they protect these against UV-A, B and -C rays and abrasion. The life of a printed picture depends on the quality of the original image, the quality of the printing process, the quality of the substrate, the quality of the lamination process, the quality of the drying degree, curing times and on the conditions of their applications and use. Customers must carry out their own tests before use.

***) The service life refers to the recommended combination of printed film and laminating film when applied vertically in a normal European climate.

Mounting Films

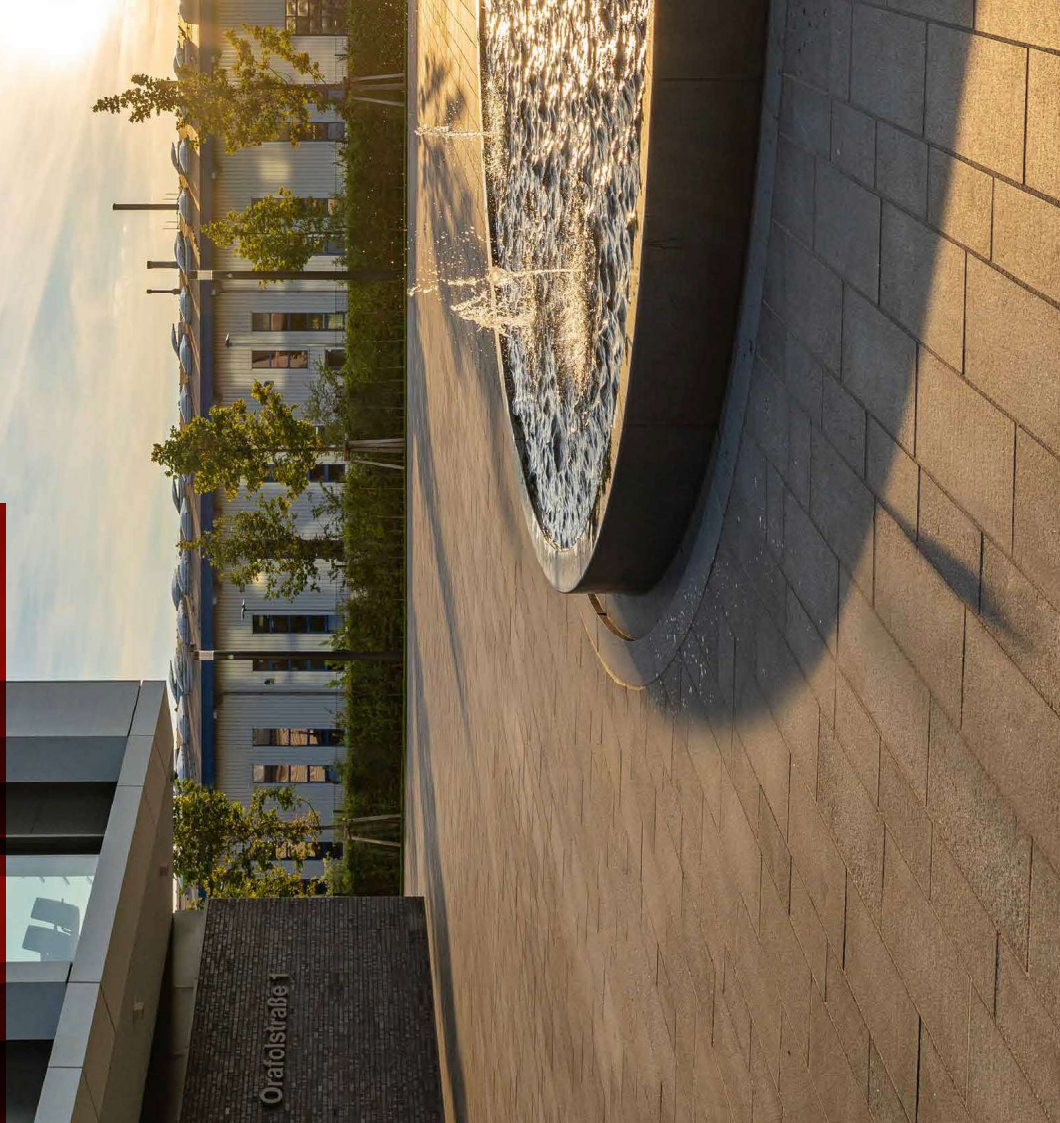
Description						Technical Data		
Product	Front Material	Colours	Adhesive	Release liner	Areas of Use	Adhesive power ① (FINAT-TM 1) N/25 mm (average)	Minimum application temperature	Temperature resistance ② (no variation)
ORABOND® 1375	None	Transparent	Pure acrylic	Double sided silicone coated PE paper, brown, 100 g/m²	For signs, decorations, front plates and displays; for smooth or lightly porous surfaces.	20	+18° C	-40° C to +170° C
ORABOND® 1375S	None	Transparent	Pure acrylic	Double sided silicone coated PE paper, brown, 100 g/m²	Ideal as an adhesive medium for signs, decorations, front plates and displays that require an extremely high shear strength, adhesion strength and temperature resistance. For adhesion to smooth or lightly porous surfaces.	20	+18° C	-40° C to +170° C
ORABOND® 1377	None	Transparent	Pure acrylic	Double sided silicone coated PE paper, brown, 100 g/m²	For signs, decorations, front plates and displays; for smooth or lightly porous surfaces.	24	+18° C	-40° C to +170° C
ORABOND® 1377S	None	Transparent	Pure acrylic	Double sided silicone coated PE paper, brown, 100 g/m²	Ideal as an adhesive medium for signs, decorations, front plates and displays that require an extremely high shear strength, adhesion strength and temperature resistance. For adhesion to smooth or lightly porous surfaces.	24	+18° C	-40° C to +170° C
ORABOND® 4052 ③	Polyester film, 12 micron	Transparent	Polyacrylate (permanent, pH-neutral)	Double sided silicone coated PE paper, white, 120 g/m²	Mounting film for self-adhesive protection of smooth surfaces.	11	+8° C	-40° C to +150° C
ORABOND® 4032 ③	Polyester film, 12 micron	Transparent	Covered side: Solvent polyacrylate, removable Open side: Solvent polyacrylate, permanent	Double sided silicone coated PE paper, white, 120 g/m²	Mounting film for self-adhesive protection of smooth surfaces. The adhesive is guaranteed to be removable without leaving a residue, within 2 years of outdoor application.	Open side: 11 Covered side: 2	+8° C	-40° C to +120° C
ORABOND® 4040 ③	Polyester film, 12 micron	Transparent	Double sided polyacrylate, permanent	Double sided siliconised glassine paper, white, 90 g/m²	Mounting film for self-adhesive protection of smooth surfaces.	11	+8° C	-40° C to +150° C
ORABOND® 1395TM	Polyester film, 12 micron	Transparent	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m²	For the attachment of signs, covers, scales, metal and plastic films and for general fixing.	28	+15° C	-40° C to +160° C
ORABOND® 1397PP	Polyester film, 12 micron	Transparent	Double sided modified solvent acrylic adhesive, permanent	Double sided siliconized polypropylene film, 80 micron, red	POP displays, outdoor signs, banners, APEI, fluted PE board, Falcon foam, Lexan, hi-impact Styrene etc., which have to be very stress-resistant.	35	+15° C	-40° C to +160° C
ORABOND® 1392TM	Hard PVC film, 38 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m²	For the installation of heavy displays.	38	+15° C	-40° C to +70° C
ORABOND® 3331G	Hard PVC film, 38 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with green ORAFOL branding, 90 g/m²	Used for the secure attachment of truck and car mirrors in plastic housings. Used as an adhesive medium for type, mirrors, plastic housings, etc. as well as for the installation of plastic housings in the furniture industry. Used for the attachment of trims, bars and laminates to a variety of surfaces. For the fixing of covers and handles in the audio, household appliance and electrical industry.	37	+15° C	-40° C to +70° C
ORABOND® 1810	PE foam, 1000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated PE paper, blue, 140 g/m²	Used for the replacement of mirrors in the furniture and sanitary industry. For adhesion of aluminium, steel and GRP outer skins during the construction of truck containers, and fixing of type and capacity signs as well as displays and product prototypes in the advertising industry. For the fixing of panels and handles in the appliance and electrical industry. Ideal for use in exhibitions, conferences and interior fit-outs.	foam tear > 16	+18° C	-40° C to +95° C
ORABOND® 1811	PE foam, 1000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, blue, 90 g/m²	For the installation of heavy displays, adheres well even to rough and difficult surfaces.	foam tear > 18	+15° C	-40° C to +90° C
ORABOND® 1812TM	PE foam, 1000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m²	For the installation of spray cast and extruded plastic parts such as panels, bars and ducts, as well as plexiglass mirrors for interior fit-outs and displays. For use as an adhesive medium for hooks, signs, handles and dispensers. Ideal for exhibitions, conferences and interior fit-outs. Due to good UV, water and age resistance this product is also suitable for external applications.	foam tear > 18	+15° C	-40° C to +100° C
ORABOND® 1831TM	PE foam, 1000 micron	White	Double sided solvent rubber adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m²	For fixing of boards, displays and for a variety of household applications. A universal, economical product. Good adhesion also on rough surfaces.	foam tear > 18	+15° C	-30° C to +70° C
ORABOND® 1819TM	PE foam, 2000 micron	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m²	For the installation of spray cast and extruded plastic parts such as panels, bars and ducts, as well as plexiglass mirrors for interior fit-outs and displays. For use as an adhesive medium for hooks, signs, handles and dispensers on even surfaces. Due to good UV, water and age resistance this product is also suitable for external applications.	foam tear > 19	+15° C	-40° C to +100° C
ORABOND® 1399TM	Paper tissue, 12,7 g/m²	White	Double sided modified solvent acrylic adhesive, permanent	Double sided silicone coated paper, white with blue ORAFOL branding, 90 g/m²	Used as an adhesive medium for polyethylene, polyester, and polyether foams as well as for the extension and splicing of paper, textiles, plastic and metal films where high shear strength, adhesion strength and temperature resistance are required.	35	+15° C	-40° C to +140° C
ORABOND® 1459	Paper tissue, 12,7 g/m²	White	Double sided solvent rubber adhesive, permanent	Double sided silicone coated paper, brown, 80 g/m²	This tape is especially suitable as a self-adhesive medium for large pore, rough surface, fibrous material and foams as well as materials such as glass and paper. Limited consistency in the presence of chemicals inclined to migrate (pbasticisers).	21	+15° C	-40° C to +70° C

① Measurement after 24 h
② Adhered to aluminium, short-term exposure
③ Also available with double sided covering as 4052D, 4032D, 4040D and available as sheets

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ORAfol provides
global excellence
through technology,
quality and service.



Notes on Processing and Handling

Introduction

ORAfol offers a wide range of self-adhesive digital printing materials for many different applications. They come with a well-matched set of laminating films. To ensure that the films display the specified properties, it is important to follow the instructions for preparation and application which can be found on www.orafol.com. If you want to apply an ORAfol material on a car, please also see our practical information for self-adhesive films for application on cars (can be downloaded also on www.orafol.com). ORAfol recommends to use only material with the same batch number for one graphical application. In this context ORAfol ensures that every roll of the same batch number consists of the same material and consequently does not have any splices. When different batch numbers are used the technician should conduct tests to find out possible differences in using the films and in the quality of the graphical application.

Storage and Processing Conditions

The self-adhesive products which ORAfol supplies in rolls should at all times be stored either suspended (with end caps) or standing on end on the roll blocks, and never lying flat (without end caps). For storage and processing, they should be kept in a cool dry place, protected from daylight. Relative air humidity between 50% and 60% and a temperature between +18° C and +22° C should be ensured. Direct sunlight, storage beside radiators etc. should by all means be avoided. Please observe the shelf life instructions contained in the technical data sheet accompanying each film.

Instructions for Printing

The digital printing materials should generally be handled with a high degree of care. Cotton gloves should be used to prevent damage to the surface or soiling. Check the surface quality prior to printing or application. Also check the print file with profiling. The ORACAL® / ORAJET® digital printing media require (due to their different qualities like the thickness of the adhesive layer) different parameter settings of the printer and the selecting software (RIP). Make sure you take the relevant amount of ink and specific colour definitions into account. In addition, check the specifications of the digital printing materials and the inks for their respective applications (indoor / outdoor) and durability, and match them accordingly.

Drying up

Freshly printed films should be spread out and left to dry after printing, to allow the residual solvent to evaporate. If freshly printed vinyls are plotted in the printed areas, the vinyl might shrink. Depending on the ink used, laminating too early may affect the functionality of the film (adhesive power, service life) by preventing residual solvents to evaporate. Printed and non-sufficiently dried films shrink after printing, during the drying process.

If the drying process of the vinyls takes place after application of the substrate, the film may shrink and come off at the edges, from corrugations and rivets. Following these processing and handling instructions, we recommend to spread out and dry the film for at least 72 hours (lying flat or hanging).

Lamination

Lamination of inkjet prints is recommended to ensure longer lives at optimum quality (gloss, colour depth, mechanical damage). ORAGUARD® laminating films enhance the colour effect for the desired appearance of the surface (glossy, matt, semi-gloss), provide excellent protection against the UV-rays of the sun destroying the colour pigments, and against humidity and abrasion. Soiling can easily be removed by using common cleaning agents. We recommend only using films of the same manufacture and type (e.g. monomeric PVC film on monomeric PVC film, and polymeric PVC film on polymeric PVC film) as their raw materials are accurately matched with each other. Lamination has to be done stress free to prevent a deformation of the film compound. For the same reason we recommend to ensure that the temperature of the compactor is not higher than +30° C. Furthermore, we refer to our list of recommendations for complementary application of the printing materials in inkjet and thermotransfer printing, and to the specific laminating films provided for their surface protection. For product information about ORAGUARD® laminates, please see www.orafol.com.

Application

The application is described in the practical information for plotter films. For application onto cars, please see in addition the practical information on how to apply self-adhesive films on cars. For application onto car windows, the remarks in the practical information for self-adhesive films for application onto cars are to be followed.

Removability

Please see the practical information for plotter films.

General Information

ORAfol provides information on ICC profiles for various printers. Please go to www.orafol.com. The information in here is based on our knowledge and experience. We cannot cover all variations on application methods. Specialised or occupational knowledge and competence of a professional sign maker is presupposed. Due to the diversity of potential influencing factors during application and use, we recommend customers who wish to use the films for special applications to make their own tests of our products. No legally binding warranty of certain qualities can be derived from our information.



Engineered to Achieve Perfection™

Digital Printing Materials

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